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## Siemens 840d Maintenance Manual

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Specifications 2216 SPECIFICATIONS 2216 STANDARD 2216 METRIC Table Size 39"  
x 16" 750 mm x 406 mm Floor to Table 31" 787 mm T-Slots (No. x Width x Span) 3  
x .708" x 4.33" 3 x 18 mm x 110 mm Cutting Feed Rate .01-400 ipm (600 @ 150%)  
.25-10,160 (15,240 at 150%) mm/min.

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□ Manufacturer/service documentation Please contact your local Siemens office for more detailed information about other SINUMERIK 840D sl/840D/840Di/810D publications and publications that apply to all SINUMERIK controls (e.g. universal interface, measuring cycles, etc.).

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810D/840D/840Di Beginner's Manual 7 To enable a CNC control system, such as the SINUMERIK 840D, to orient itself in the existing working area, there are some important reference points. Machine zero M The machine zero M is defined by the manufacturer and cannot be changed. When milling, it is in

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