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Lathe END Process Z Shift

Looping a Program Cut Setup

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Manual Bmto programming manual. This manual describes the machines of the INTEGREX e-series, INTEGREX i-series, and VORTEX i-series. Page 8
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one of the advertised features of the new Plus control at the time. I have a '95 T-Plus lathe, and a '97 M-Plus vmc, and they both have EIA programming and upload/download capability. meowkat,

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G-code series T for the

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INTEGREX-IV machines, and G-code series M for the INTEGREX-e machines. This manual gives descriptions in general with respect to the G-code series T designed for turning machines. 1

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2 2-1 2 UNITS OF PROGRAM

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