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Service Limit: 91.9 mm (3.676 in) Calculate the cylinder-to-piston clearance (cylinder I.D.: page 9-6) Measure the piston pin hole. Page 172 9. CYLINDER/PISTON XCITING 500 Cylinder Check the cylinder for warpage with a straight edge and feeler gauge in the directions shown. Service Limit: 0.05 mm (0.002 in) Check the cylinder wall for wear or damage.

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